- free pad.
 75. The method as r
 chip using an adhesive that doe
- The method as recited in claim 15, wherein the pad is a bumpless solderfree pad.
 - 75. The method as recited in claim 25, including attaching the substrate to the chip using an adhesive that does not electrically connect the substrate and the chip.
 - The method as recited in claim 25, including attaching the substrate to the chip using an adhesive that is sandwiched between and contacts the substrate and the chip and does not electrically connect the substrate and the chip.
 - The method as recited in claim 25, wherein the pad is a bumpless pad.
 - The method as recited in claim 25, wherein the pad is a solder-free pad.
 - The method as recited in claim 25, wherein the pad is a bumpless solderfree pad.
 - 1 80. The method as recited in claim 50, including attaching the substrate to the 2 chip using an adhesive that does not electrically connect the substrate and the chip.
 - 1 81. The method as recited in claim 50, including attaching the substrate to the 2 chip using an adhesive that is sandwiched between and contacts the substrate and the chip 3 and does not electrically connect the substrate and the chip.
 - 1 82. The method as recited in claim 50, wherein the pad is a bumpless pad.
 - 1 83. The method as recited in claim 50, wherein the pad is a solder-free pad.
 - 1 84. The method as recited in claim 50, wherein the pad is a bumpless solder-2 free pad.

2	chip using an adhesive that does not electrically connect the substrate and the chip.	
1	86.	The method as recited in claim 55, including attaching the substrate to the
2	chip using an adhesive that is sandwiched between and contacts the substrate and the chip	
3	and does not electrically connect the substrate and the chip.	
1	87.	The method as recited in claim 55, wherein the pad is a bumpless pad.
1	88.	The method as recited in claim 55, wherein the pad is a solder-free pad.
1	89.	The method as recited in claim 55, wherein the pad is a bumpless solder-
2	free pad.	
1	90.	The method as recited in claim 60, including attaching the substrate to the
2	chip using an adhesive that does not electrically connect the substrate and the chip.	
1	91.	The method as recited in claim 60, including attaching the substrate to the
2	chip using an adhesive that is sandwiched between and contacts the substrate and the chip	
3	and does not electrically connect the substrate and the chip.	
1	92	The method as recited in claim 60, wherein the pad is a bumpless pad.

85.

93.

94.

free pad.

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The method as recited in claim 55, including attaching the substrate to the

The method as recited in claim 60, wherein the pad is a solder-free pad.

The method as recited in claim 60, wherein the pad is a bumpless solder-